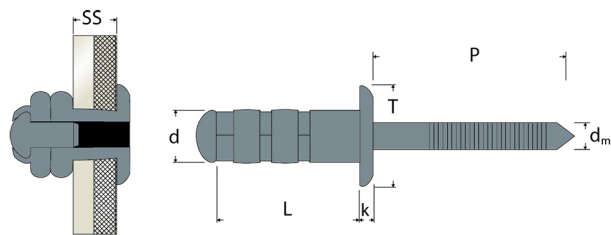
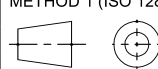


ITEM TECHNICAL CARD



|                                  |                                      |
|----------------------------------|--------------------------------------|
| d - Diamètre du corps (Ref.)     | 4,8                                  |
| L - Longueur du corps (Ref.)     | 14,0                                 |
| T - Diamètre de la tête (Ref.)   | 10,1                                 |
| k - épaisseur de la tête (Ref.)  | 2,0                                  |
| dm - Diamètre des ongles (Ref.)  | 3,35                                 |
| P - Protrusion du mandrin (Ref.) | 30                                   |
| SS - épaisseur de serrage (Ref.) | 3,0 ÷ 8,5                            |
| Diamètre du trou (Ref.)          | 4,9                                  |
| Charge de coupe (Ref.)           | 2400                                 |
| Charge de traction (Ref.)        | 2900                                 |
| Matériau du corps                | acier galvanisé                      |
| Matériau du mandrin              | acier galvanisé                      |
| Norme de référence               | ISO 15979:2006 (where applicable)    |
| Type                             | MULTIGRIP - Steel/steel - Round head |

|                                               |  |       |                                                                                  |                 |                                                               |                                                  |                                                                                       |                         |  |
|-----------------------------------------------|--|-------|----------------------------------------------------------------------------------|-----------------|---------------------------------------------------------------|--------------------------------------------------|---------------------------------------------------------------------------------------|-------------------------|--|
| DESCRIZIONE \ DESCRIPTION:                    |  |       |                                                                                  |                 | CATEGORIA \ CATEGORY:                                         |                                                  | 2892600.00500                                                                         |                         |  |
| MULTIGRIPRIV-Acier/Acier rivet TP es1,0-9,0 / |  |       |                                                                                  |                 |                                                               |                                                  |                                                                                       |                         |  |
| MATERIAL \ MATERIAL:                          |  |       | TRATTAMENTO TERMICO \ HEAT TREATMENT:                                            |                 |                                                               | NOTE \ NOTES:                                    |                                                                                       |                         |  |
| ESEGUITO DA \ DRAWN BY:                       |  | DATA: | TRATT. SUPERFICIALE \ SURF. TREATMENT:                                           |                 | Rugosità superficiale generale:<br>General surface roughness: |                                                  |                                                                                       |                         |  |
| RIVIT                                         |  |       |                                                                                  |                 |                                                               |                                                  |  |                         |  |
| CONTROLLATO DA \ CHECKED BY:                  |  | DATA: | PROFONDITÀ TRATTAMENTO TERMICO (SURF) [mm]:<br>HEAT TREATMENT (SURF) DEPTH [mm]: |                 |                                                               | NON SCALARE IL DISEGNO<br>DO NOT RESIZE THE DRAW |                                                                                       |                         |  |
| RIVIT                                         |  |       |                                                                                  |                 |                                                               |                                                  |                                                                                       |                         |  |
| APPROVATO DA \ APPROVED BY:                   |  | DATA: | DUREZZA \ HARDNESS:                                                              | FOGLIO \ SHEET: | FORMATO FOGLIO:                                               | A4                                               | METODO 1 (ISO 128)<br>METHOD 1 (ISO 128)                                              | REVISIONE:<br>REVISION: |  |
| RIVIT                                         |  |       |                                                                                  | 1 OF 1          | SHEET FORMAT:                                                 |                                                  |                                                                                       |                         |  |
|                                               |  |       | PESO \ WEIGHT:                                                                   | Scale \ SCALE:  | CARTIGLIO \ FORMAT<br>Mod.P023_07                             |                                                  |  |                         |  |