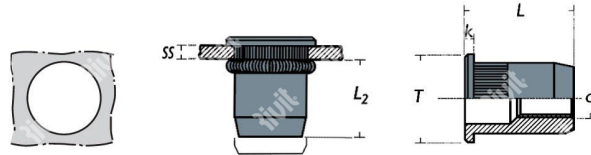


ITEM TECHNICAL CARD





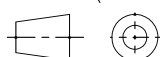
T - head width (mm)	18,0
L2 - shank length after fixing (mm)	13,3 ÷ 14,5
L - rivet nuts lenght (mm)	22,0
k - head thickness (mm)	2,0
grip range (mm)	1,0 ÷ 4,0
axial proof load for thread (N)	34000
max clamping torque (Nm)	80.0
d - rivet nut pitch	M12
hole diameter	15,0
clamping torque for torque force (Nm)	30.0
shearing strength (N)	6500
body material	steel

DESCRIZIONE \ DESCRIPTION:

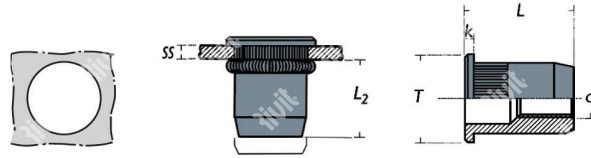
**FTC-Z Rivsert Steel h.15,0 gr1,0-4,0 DH Knurled M12/040 T18**

CATEGORIA \ CATEGORY:

**5543700.01000**

MATERIAL \ MATERIAL:		TRATTAMENTO TERMICO \ HEAT TREATMENT:		NOTE \ NOTES:		  <b>FASTENERS &amp; TOOLS</b>  <b>RIVIT.IT</b>
ESEGUITO DA \ DRAWN BY:	DATA:	TRATT. SUPERFICIALE \ SURF. TREATMENT:	Rugosità superficiale generale: General surface roughness:			
<b>RIVIT</b>						
CONTROLLATO DA \ CHECKED BY:	DATA:	PROFONDITÀ TRATTAMENTO TERMICO (SURF) [mm]: HEAT TREATMENT (SURF) DEPTH [mm]:	<b>NON SCALARE IL DISEGNO</b> <b>DO NOT RESIZE THE DRAW</b>			
APPROVATO DA \ APPROVED BY:	DATA:	DUREZZA \ HARDNESS:	FOGLIO \ SHEET: <b>1 OF 2</b>	FORMATO FOGLIO: SHEET FORMAT: <b>A4</b>	METODO 1 (ISO 128) METHOD 1 (ISO 128)	REVISIONE: REVISION:
		PESO \ WEIGHT:	Scale \ SCALE:	CARTIGLIO \ FORMAT <b>Mod.P023_07</b>		

ITEM TECHNICAL CARD



head type	dome
shank type	open knurled cylindrical

DESCRIZIONE \ DESCRIPTION: <b>FTC-Z Rivsert Steel h.15,0 gr1,0-4,0 DH Knurled M12/040 T18</b>				CATEGORIA \ CATEGORY: <b>5543700.01000</b>	
MATERIAL \ MATERIAL:		TRATTAMENTO TERMICO \ HEAT TREATMENT:		NOTE \ NOTES:	
ESEGUITO DA \ DRAWN BY: <b>RIVIT</b>	DATA:	TRATT. SUPERFICIALE \ SURF. TREATMENT:	Rugosità superficiale generale: General surface roughness:		
CONTROLLATO DA \ CHECKED BY: <b>RIVIT</b>	DATA:	PROFONDITÀ TRATTAMENTO TERMICO (SURF) [mm]: HEAT TREATMENT (SURF) DEPTH [mm]:	<b>NON SCALARE IL DISEGNO DO NOT RESIZE THE DRAW</b>		
APPROVATO DA \ APPROVED BY: <b>RIVIT</b>	DATA:	DUREZZA \ HARDNESS:	FOGLIO \ SHEET: <b>2 OF 2</b>	FORMATO FOGLIO: SHEET FORMAT: <b>A4</b>	METODO 1 (ISO 128) METHOD 1 (ISO 128) REVISIONE: REVISION:
		PESO \ WEIGHT:	Scale \ SCALE:	CARTIGLIO \ FORMAT <b>Mod.P023_07</b>	



**FASTENERS  
& TOOLS**  
RIVIT.IT