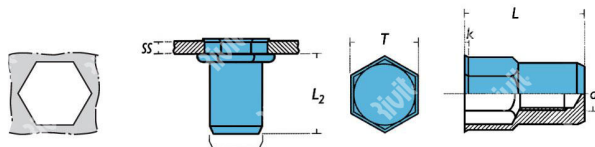


ITEM TECHNICAL CARD



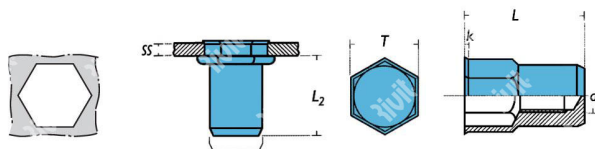
model	SIREPA20805511
T - head width (mm)	12,0
L2 - shank length after fixing (mm)	17,5 ÷ 18,5
L - rivet nuts lenght (mm)	26,5
k - head thickness (mm)	0,6
grip range (mm)	3,0 ÷ 5,5
axial proof load for thread (N)	25000
max clamping torque (Nm)	26,0
d - rivet nut pitch	M8
hole diameter	11,0
clamping torque for torque force (Nm)	4,5
shearing strength (N)	4400

DESCRIZIONE \ DESCRIPTION: SIREPA2-Close end Rivsert Stainless steel semihexa h.11,0 gr3,0-5,5		CATEGORIA \ CATEGORY: 5396100.00200	
MATERIAL \ MATERIAL:		TRATTAMENTO TERMICO \ HEAT TREATMENT:	
ESEGUITO DA \ DRAWN BY: RIVIT		TRATT. SUPERFICIALE \ SURF. TREATMENT: Rugosità superficiale generale: General surface roughness:	
CONTROLLATO DA \ CHECKED BY: RIVIT		PROFONDITÀ TRATTAMENTO TERMICO (SURF) [mm]: HEAT TREATMENT (SURF) DEPTH [mm]:	
APPROVATO DA \ APPROVED BY: RIVIT		DUREZZA \ HARDNESS:	
		FOGLIO \ SHEET: 1 OF 2	
		FORMATO FOGLIO: SHEET FORMAT: A4	
		METODO 1 (ISO 128) METHOD 1 (ISO 128)	
		REVISIONE: REVISION:	
		PESO \ WEIGHT: Scale \ SCALE: Mod.P023_07	

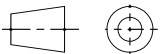


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ITEM TECHNICAL CARD



body material	stainless steel A2
head type	reduced
shank type	closed end semi hexagonal

DESCRIZIONE \ DESCRIPTION: SIREPA2-Close end Rivsert Stainless steel semihexa h.11,0 gr3,0-5,5				CATEGORIA \ CATEGORY: 5396100.00200	
MATERIAL \ MATERIAL:		TRATTAMENTO TERMICO \ HEAT TREATMENT:		NOTE \ NOTES:	
ESEGUITO DA \ DRAWN BY: RIVIT	DATA:	TRATT. SUPERFICIALE \ SURF. TREATMENT:	Rugosità superficiale generale: General surface roughness:		
CONTROLLATO DA \ CHECKED BY: RIVIT	DATA:	PROFONDITÀ TRATTAMENTO TERMICO (SURF) [mm]: HEAT TREATMENT (SURF) DEPTH [mm]:	NON SCALARE IL DISEGNO DO NOT RESIZE THE DRAW		
APPROVATO DA \ APPROVED BY: RIVIT	DATA:	DUREZZA \ HARDNESS:	FOGLIO \ SHEET: 2 OF 2	FORMATO FOGLIO: SHEET FORMAT: A4	METODO 1 (ISO 128) METHOD 1 (ISO 128) REVISIONE: REVISION:
		PESO \ WEIGHT:	Scale \ SCALE:	CARTIGLIO \ FORMAT Mod.P023_07	



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& TOOLS**
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