

ITEM TECHNICAL CARD


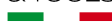
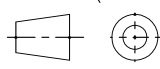
|                                       |                    |
|---------------------------------------|--------------------|
| T - head width (mm)                   | 15,0               |
| L2 - shank length after fixing (mm)   | 12,0 ÷ 14,5        |
| L - rivet nuts lenght (mm)            | 20,0               |
| k - head thickness (mm)               | 1,5                |
| grip range (mm)                       | 3,0 ÷ 6,0          |
| axial proof load for thread (N)       | 32000              |
| max clamping torque (Nm)              | 32.0               |
| d - rivet nut pitch                   | M10                |
| hole diameter                         | 12,0               |
| clamping torque for torque force (Nm) | 8.5                |
| shearing strength (N)                 | 5000               |
| body material                         | stainless steel A2 |

DESCRIZIONE \ DESCRIPTION:

ISC-Rivsert Stainless steel A2 h.12,0 gr3,0-6,0 CS KH M10/060



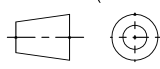
CATEGORIA \ CATEGORY:

4866200.00050

|                              |       |  |  |   |   |  |
|------------------------------|-------|--|--|---|---|--|
| MATERIAL \ MATERIAL:         |       | TRATTAMENTO TERMICO \ HEAT TREATMENT:  |  | NOTE \ NOTES:                                 |   | <br><br><b>FASTENERS &amp; TOOLS</b><br><br>RIVIT.IT |
| ESEGUITO DA \ DRAWN BY:      | DATA: | TRATT. SUPERFICIALE \ SURF. TREATMENT:   | Rugosità superficiale generale:<br>General surface roughness:  |   |   |  |
| CONTROLLATO DA \ CHECKED BY: | DATA: | PROFONDITÀ TRATTAMENTO TERMICO (SURF) [mm]:<br>HEAT TREATMENT (SURF) DEPTH [mm]: | <b>NON SCALARE IL DISEGNO</b><br><b>DO NOT RESIZE THE DRAW</b> |   |   |  |
| APPROVATO DA \ APPROVED BY:  | DATA: | DUREZZA \ HARDNESS:  | FOGLIO \ SHEET:<br><b>1 OF 2</b>                               | FORMATO FOGLIO:<br>SHEET FORMAT:<br><b>A4</b> | METODO 1 (ISO 128)<br>METHOD 1 (ISO 128)<br>REVISIONE:<br>REVISION:                   |  |
|                              |       | PESO \ WEIGHT:   | Scale \ SCALE:   | CARTIGLIO \ FORMAT<br><b>Mod.P023_07</b>      |  |  |

ITEM TECHNICAL CARD

|            |                  |
|------------|------------------|
| head type  | countersunk      |
| shank type | open cylindrical |

|  |       |  |   |  |   |   |  |
|--|-------|--|---|--|---|---|--|
| DESCRIZIONE \ DESCRIPTION:<br><b>ISC-Rivsert Stainless steel A2 h.12,0 gr3,0-6,0 CS KH M10/060</b> |       |  |   | CATEGORIA \ CATEGORY:                                    |   | <b>4866200.00050</b>  |  |
| MATERIAL \ MATERIAL:   |       | TRATTAMENTO TERMICO \ HEAT TREATMENT:  |   | NOTE \ NOTES:  |   |  |  |
| ESEGUITO DA \ DRAWN BY:<br><b>RIVIT</b>  | DATA: | TRATT. SUPERFICIALE \ SURF. TREATMENT:   | Rugosità superficiale generale:<br>General surface roughness: |  |   |   |  |
| CONTROLLATO DA \ CHECKED BY:<br><b>RIVIT</b>   | DATA: | PROFONDITÀ TRATTAMENTO TERMICO (SURF) [mm]:<br>HEAT TREATMENT (SURF) DEPTH [mm]: |   | <b>NON SCALARE IL DISEGNO<br/>DO NOT RESIZE THE DRAW</b> |   |   |  |
| APPROVATO DA \ APPROVED BY:<br><b>RIVIT</b>  | DATA: | DUREZZA \ HARDNESS:  | FOGLIO \ SHEET:<br><b>2 OF 2</b>                              | FORMATO FOGLIO:<br>SHEET FORMAT:<br><b>A4</b>            | METODO 1 (ISO 128)<br>METHOD 1 (ISO 128)  | REVISIONE:<br>REVISION:   | <b>FASTENERS<br/>&amp; TOOLS</b><br><br><b>RIVIT.IT</b> |
|  |       | PESO \ WEIGHT:   | Scale \ SCALE:  | CARTIGLIO \ FORMAT<br><b>Mod.P023_07</b>                 |  |   |  |