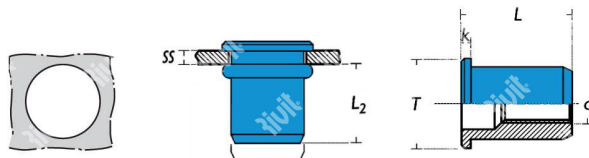


ITEM TECHNICAL CARD



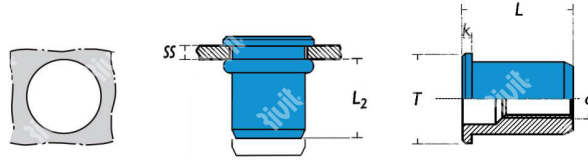
T - head width (mm)	12,0
L2 - shank length after fixing (mm)	7,6 ÷ 8,2
L - rivet nuts lenght (mm)	16,0
k - head thickness (mm)	1,5
grip range (mm)	0,5 ÷ 3,0
axial proof load for thread (N)	16500
max clamping torque (Nm)	15.0
d - rivet nut pitch	M6
hole diameter	9,0
clamping torque for torque force (Nm)	4.5
shearing strength (N)	3000
body material	A4 stainless steel

DESCRIZIONE \ DESCRIPTION: ITCA4-Rivsert Stainless steel A4 h.9,0 gr0,5-3,0 D H M6/030				CATEGORIA \ CATEGORY: 4421500.04000	
MATERIAL \ MATERIAL:		TRATTAMENTO TERMICO \ HEAT TREATMENT:		NOTE \ NOTES:	
ESEGUITO DA \ DRAWN BY: RIVIT	DATA:	TRATT. SUPERFICIALE \ SURF. TREATMENT:	Rugosità superficiale generale: General surface roughness:		
CONTROLLATO DA \ CHECKED BY: RIVIT	DATA:	PROFONDITÀ TRATTAMENTO TERMICO (SURF) [mm]: HEAT TREATMENT (SURF) DEPTH [mm]:	NON SCALARE IL DISEGNO DO NOT RESIZE THE DRAW		
APPROVATO DA \ APPROVED BY: RIVIT	DATA:	DUREZZA \ HARDNESS:	FOGLIO \ SHEET: 1 OF 2	FORMATO FOGLIO: SHEET FORMAT: A4	METODO 1 (ISO 128) METHOD 1 (ISO 128) REVISIONE: REVISION:
		PESO \ WEIGHT:	Scale \ SCALE:	CARTIGLIO \ FORMAT Mod.P023_07	



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ITEM TECHNICAL CARD



head type	dome
shank type	open cylindrical

DESCRIZIONE \ DESCRIPTION: ITCA4-Rivsert Stainless steel A4 h.9,0 gr0,5-3,0 D H M6/030				CATEGORIA \ CATEGORY: 4421500.04000	
MATERIAL \ MATERIAL:		TRATTAMENTO TERMICO \ HEAT TREATMENT:		NOTE \ NOTES:	
ESEGUITO DA \ DRAWN BY: RIVIT	DATA:	TRATT. SUPERFICIALE \ SURF. TREATMENT:	Rugosità superficiale generale: General surface roughness:		
CONTROLLATO DA \ CHECKED BY: RIVIT	DATA:	PROFONDITÀ TRATTAMENTO TERMICO (SURF) [mm]: HEAT TREATMENT (SURF) DEPTH [mm]:		NON SCALARE IL DISEGNO DO NOT RESIZE THE DRAW	
APPROVATO DA \ APPROVED BY: RIVIT	DATA:	DUREZZA \ HARDNESS:	FOGLIO \ SHEET: 2 OF 2	FORMATO FOGLIO: SHEET FORMAT: A4	METODO 1 (ISO 128) METHOD 1 (ISO 128) REVISIONE: REVISION:
		PESO \ WEIGHT:	Scale \ SCALE:	CARTIGLIO \ FORMAT Mod.P023_07	



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