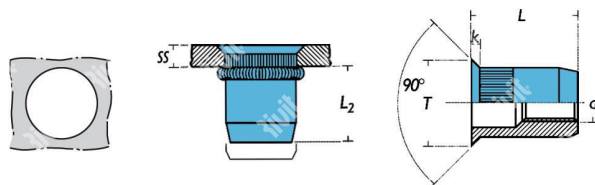


ITEM TECHNICAL CARD



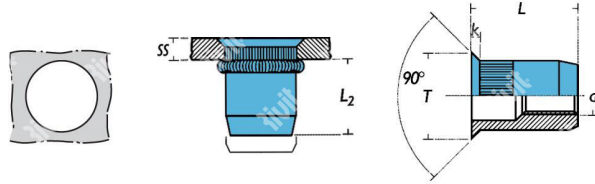
T - head width (mm)	14,0
L2 - shank length after fixing (mm)	9,5 ÷ 11,0
L - rivet nuts lenght (mm)	21,0
k - head thickness (mm)	1,5
grip range (mm)	3,5 ÷ 6,5
axial proof load for thread (N)	25000
max clamping torque (Nm)	20.0
d - rivet nut pitch	M8
hole diameter	11,0
clamping torque for torque force (Nm)	4.5
shearing strength (N)	4400
body material	stainless steel A2

DESCRIZIONE \ DESCRIPTION:		CATEGORIA \ CATEGORY:		4368400.02000	
ISC-Z-A2-Rivsert Stainless steel h.11,0 gr3,5-6,5 knurled CSKH					
MATERIAL \ MATERIAL:		TRATTAMENTO TERMICO \ HEAT TREATMENT:		NOTE \ NOTES:	
ESEGUITO DA \ DRAWN BY:	DATA:	TRATT. SUPERFICIALE \ SURF. TREATMENT:	Rugosità superficiale generale:		
<b>RIVIT</b>			General surface roughness:		
CONTROLLATO DA \ CHECKED BY:	DATA:	PROFONDITÀ TRATTAMENTO TERMICO (SURF) [mm]:	<b>NON SCALARE IL DISEGNO</b>		
<b>RIVIT</b>		HEAT TREATMENT (SURF) DEPTH [mm]:			
APPROVATO DA \ APPROVED BY:	DATA:	DUREZZA \ HARDNESS:	FOGLIO \ SHEET:	FORMATO FOGLIO:	METODO 1 (ISO 128)
<b>RIVIT</b>			<b>1 OF 2</b>	<b>A4</b>	METHOD 1 (ISO 128)
		PESO \ WEIGHT:	Scale \ SCALE:	CARTIGLIO \ FORMAT	REVISIONE: REVISION:
				<b>Mod.P023_07</b>	



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ITEM TECHNICAL CARD



head type	countersunk
shank type	open knurled cylindrical

DESCRIZIONE \ DESCRIPTION: <b>ISC-Z-A2-Rivsert Stainless steel h.11,0 gr3,5-6,5 knurled CSKH</b>				CATEGORIA \ CATEGORY: <b>4368400.02000</b>	
MATERIALE \ MATERIAL:		TRATTAMENTO TERMICO \ HEAT TREATMENT:		NOTE \ NOTES:	
ESEGUITO DA \ DRAWN BY: <b>RIVIT</b>	DATA:	TRATT. SUPERFICIALE \ SURF. TREATMENT:	Rugosità superficiale generale: General surface roughness:		
CONTROLLATO DA \ CHECKED BY: <b>RIVIT</b>	DATA:	PROFONDITÀ TRATTAMENTO TERMICO (SURF) [mm]: HEAT TREATMENT (SURF) DEPTH [mm]:	<b>NON SCALARE IL DISEGNO DO NOT RESIZE THE DRAW</b>		
APPROVATO DA \ APPROVED BY: <b>RIVIT</b>	DATA:	DUREZZA \ HARDNESS:	FOGLIO \ SHEET: <b>2 OF 2</b>	FORMATO FOGLIO: SHEET FORMAT: <b>A4</b>	METODO 1 (ISO 128) METHOD 1 (ISO 128) REVISIONE: REVISION:
		PESO \ WEIGHT:	Scale \ SCALE:	CARTIGLIO \ FORMAT <b>Mod.P023_07</b>	



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