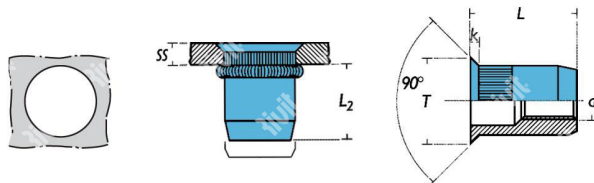


ITEM TECHNICAL CARD



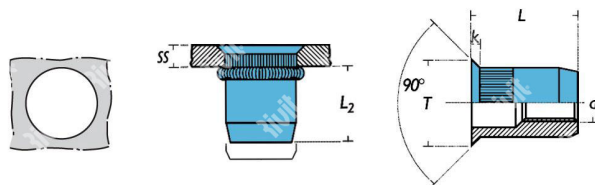
T - head width (mm)	12,0
L2 - shank length after fixing (mm)	8,5 ÷ 9,5
L - rivet nuts lenght (mm)	19,0
k - head thickness (mm)	1,5
grip range (mm)	4,5 ÷ 6,5
axial proof load for thread (N)	16500
max clamping torque (Nm)	11.0
d - rivet nut pitch	M6
hole diameter	9,0
clamping torque for torque force (Nm)	3.5
shearing strength (N)	3000
body material	stainless steel A2

DESCRIZIONE \ DESCRIPTION:		CATEGORIA \ CATEGORY:		3669400.03000	
ISC-Z-A2-Rivsert Stainless steel h.9,0 gr4,5-6,5 knurled CSKH					
MATERIAL \ MATERIAL:		TRATTAMENTO TERMICO \ HEAT TREATMENT:		NOTE \ NOTES:	
ESEGUITO DA \ DRAWN BY:	DATA:	TRATT. SUPERFICIALE \ SURF. TREATMENT:	Rugosità superficiale generale:		
RIVIT			General surface roughness:		
CONTROLLATO DA \ CHECKED BY:	DATA:	PROFONDITÀ TRATTAMENTO TERMICO (SURF) [mm]:	NON SCALARE IL DISEGNO		
RIVIT		HEAT TREATMENT (SURF) DEPTH [mm]:	DO NOT RESIZE THE DRAW		
APPROVATO DA \ APPROVED BY:	DATA:	DUREZZA \ HARDNESS:	FOGLIO \ SHEET:	FORMATO FOGLIO:	METODO 1 (ISO 128)
RIVIT			1 OF 2	A4	METHOD 1 (ISO 128)
		PESO \ WEIGHT:	Scale \ SCALE:	CARTIGLIO \ FORMAT	REVISIONE: REVISION:
				Mod.P023_07	



FASTENERS & TOOLS
 RIVIT.IT

ITEM TECHNICAL CARD



head type	countersunk
shank type	open knurled cylindrical

DESCRIZIONE \ DESCRIPTION: ISC-Z-A2-Rivsert Stainless steel h.9,0 gr4,5-6,5 knurled CSKH		CATEGORIA \ CATEGORY: 3669400.03000	
MATERIAL \ MATERIAL:		TRATTAMENTO TERMICO \ HEAT TREATMENT:	NOTE \ NOTES:
ESEGUITO DA \ DRAWN BY: RIVIT	DATA:	TRATT. SUPERFICIALE \ SURF. TREATMENT:	Rugosità superficiale generale: General surface roughness:
CONTROLLATO DA \ CHECKED BY: RIVIT	DATA:	PROFONDITÀ TRATTAMENTO TERMICO (SURF) [mm]: HEAT TREATMENT (SURF) DEPTH [mm]:	NON SCALARE IL DISEGNO DO NOT RESIZE THE DRAW
APPROVATO DA \ APPROVED BY: RIVIT	DATA:	DUREZZA \ HARDNESS:	METODO 1 (ISO 128) REVISIONE: METHOD 1 (ISO 128) REVISION:
		PESO \ WEIGHT:	CARTIGLIO \ FORMAT Mod.P023_07
		FOGLIO \ SHEET: 2 OF 2	FORMATO FOGLIO: SHEET FORMAT: A4
		Scale \ SCALE:	



**FASTENERS
& TOOLS**
RIVIT.IT