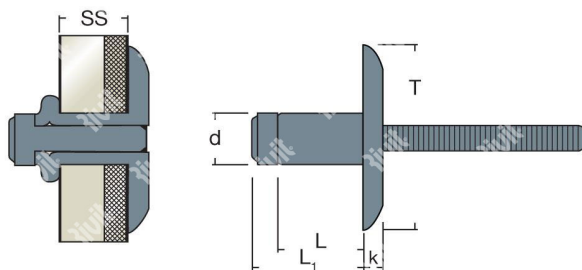


ITEM TECHNICAL CARD



|                         |             |
|-------------------------|-------------|
| hole diameter (mm)      | 6,6/6,8     |
| d - rivet diameter      | 6,4         |
| T - head width (mm)     | 19,0        |
| L - rivet length (mm)   | 22,5        |
| L1 (mm)                 | 25,5        |
| k - head thickness (mm) | 3,0         |
| shear strength (N)      | 11200       |
| tensile strength (N)    | 7000        |
| grip range (mm)         | 14,8 ÷ 16,8 |
| body material           | steel       |
| mandrel material        | steel       |
| head type               | large       |

|   |       |  |   |  |
|---|-------|--|---|--|
| DESCRIZIONE \ DESCRIPTION:<br><b>LOCKRIV19-Blind rivet Steel/Steel gr 14,8-16,8 LH1 9 6,4x22,5 TL19</b> |       | CATEGORIA \ CATEGORY:  |   | <b>3616700.01500</b>                                     |
| MATERIAL \ MATERIAL:  |       | TRATTAMENTO TERMICO \ HEAT TREATMENT:  |   | NOTE \ NOTES:  |
| ESEGUITO DA \ DRAWN BY:<br><b>RIVIT</b>   | DATA: | TRATT. SUPERFICIALE \ SURF. TREATMENT:   | Rugosità superficiale generale:<br>General surface roughness: |  |
| CONTROLLATO DA \ CHECKED BY:<br><b>RIVIT</b>  | DATA: | PROFONDITÀ TRATTAMENTO TERMICO (SURF) [mm]:<br>HEAT TREATMENT (SURF) DEPTH [mm]: |   | <b>NON SCALARE IL DISEGNO<br/>DO NOT RESIZE THE DRAW</b> |
| APPROVATO DA \ APPROVED BY:<br><b>RIVIT</b>   | DATA: | DUREZZA \ HARDNESS:  | FOGLIO \ SHEET:<br><b>1 OF 1</b>                              |  |
|   |       | PESO \ WEIGHT:   | Scale \ SCALE:  | METODO 1 (ISO 128)<br>METHOD 1 (ISO 128)                 |
|   |       |  | CARTIGLIO \ FORMAT<br><b>Mod.P023_07</b>                      | REVISIONE:<br>REVISION:                                  |



**FASTENERS & TOOLS**  
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