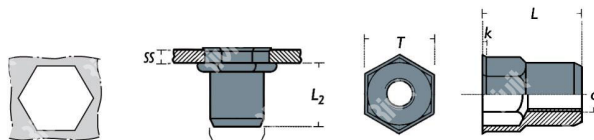




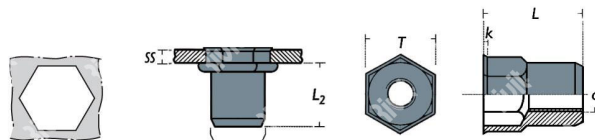
ITEM TECHNICAL CARD



T - head width (mm)	17,5
L2 - shank length after fixing (mm)	16,0 ÷ 18,0
L - rivet nuts lenght (mm)	24,0
k - head thickness (mm)	1,0
grip range (mm)	1,0 ÷ 4,0
axial proof load for thread (N)	34000
max clamping torque (Nm)	70.0
d - rivet nut pitch	M12
hole diameter	16,0
clamping torque for torque force (Nm)	24.0
shearing strength (N)	6500
body material	steel

DESCRIZIONE \ DESCRIPTION:		CATEGORIA \ CATEGORY:		3590500.01000	
FREP-Rivsert Steel semihexagonal 15,90mm h.16,0 gr 1,0-4,0 RH					
MATERIAL \ MATERIAL:		TRATTAMENTO TERMICO \ HEAT TREATMENT:		NOTE \ NOTES:	
ESEGUITO DA \ DRAWN BY:	DATA:	TRATT. SUPERFICIALE \ SURF. TREATMENT:	Rugosità superficiale generale:		
RIVIT			General surface roughness:		
CONTROLLATO DA \ CHECKED BY:	DATA:	PROFONDITÀ TRATTAMENTO TERMICO (SURF) [mm]:	NON SCALARE IL DISEGNO		
RIVIT		HEAT TREATMENT (SURF) DEPTH [mm]:	DO NOT RESIZE THE DRAW		
APPROVATO DA \ APPROVED BY:	DATA:	DUREZZA \ HARDNESS:	FOGLIO \ SHEET:	FORMATO FOGLIO:	METODO 1 (ISO 128)
RIVIT			1 OF 2	A4	METHOD 1 (ISO 128)
		PESO \ WEIGHT:	Scale \ SCALE:	CARTIGLIO \ FORMAT	REVISIONE:
				Mod.P023_07	REVISION:

ITEM TECHNICAL CARD



head type	reduced
shank type	open semi hexagonal

DESCRIZIONE \ DESCRIPTION: FREP-Rivsert Steel semihexagonal 15,90mm h.16,0 gr 1,0-4,0 RH		CATEGORIA \ CATEGORY: 3590500.01000	
MATERIAL \ MATERIAL:		TRATTAMENTO TERMICO \ HEAT TREATMENT:	NOTE \ NOTES:
ESEGUITO DA \ DRAWN BY: RIVIT	DATA:	TRATT. SUPERFICIALE \ SURF. TREATMENT:	Rugosità superficiale generale: General surface roughness:
CONTROLLATO DA \ CHECKED BY: RIVIT	DATA:	PROFONDITÀ TRATTAMENTO TERMICO (SURF) [mm]: HEAT TREATMENT (SURF) DEPTH [mm]:	NON SCALARE IL DISEGNO DO NOT RESIZE THE DRAW
APPROVATO DA \ APPROVED BY: RIVIT	DATA:	DUREZZA \ HARDNESS:	METODO 1 (ISO 128) METHOD 1 (ISO 128)
		PESO \ WEIGHT:	REVISIONE: REVISION:
		FOGLIO \ SHEET: 2 OF 2	CARTIGLIO \ FORMAT Mod.P023_07
		FORMATO FOGLIO: SHEET FORMAT: A4	



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