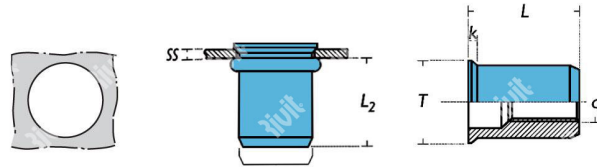


ITEM TECHNICAL CARD



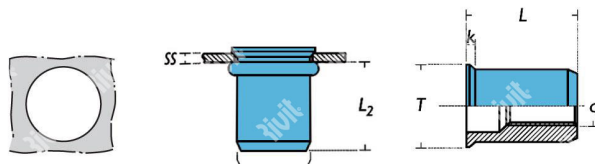
T - head width (mm)	5,5
L2 - shank length after fixing (mm)	4,2 ÷ 4,6
L - rivet nuts lenght (mm)	8,5
k - head thickness (mm)	0,3
grip range (mm)	0,5 ÷ 2,0
axial proof load for thread (N)	3900
max clamping torque (Nm)	1.0
d - rivet nut pitch	M3
hole diameter	5,0
clamping torque for torque force (Nm)	0.4
shearing strength (N)	900
body material	stainless steel A2

DESCRIZIONE \ DESCRIPTION: IRCA2-Rivsert Stainless steel A2 h.5,0 gr0,5-2,0 R H M3/020				CATEGORIA \ CATEGORY: 3386200.01000	
MATERIAL \ MATERIAL:		TRATTAMENTO TERMICO \ HEAT TREATMENT:		NOTE \ NOTES:	
ESEGUITO DA \ DRAWN BY: RIVIT	DATA:	TRATT. SUPERFICIALE \ SURF. TREATMENT:			
CONTROLLATO DA \ CHECKED BY: RIVIT	DATA:	PROFONDITÀ TRATTAMENTO TERMICO (SURF) [mm]: HEAT TREATMENT (SURF) DEPTH [mm]:		NON SCALARE IL DISEGNO DO NOT RESIZE THE DRAW	
APPROVATO DA \ APPROVED BY: RIVIT	DATA:	DUREZZA \ HARDNESS:	FOGLIO \ SHEET: 1 OF 2	FORMATO FOGLIO: SHEET FORMAT: A4	METODO 1 (ISO 128) METHOD 1 (ISO 128) REVISIONE: REVISION:
		PESO \ WEIGHT:	Scale \ SCALE:	CARTIGLIO \ FORMAT Mod.P023_07	



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ITEM TECHNICAL CARD



head type	reduced
shank type	open cylindrical

DESCRIZIONE \ DESCRIPTION: IRCA2-Rivsert Stainless steel A2 h.5,0 gr0,5-2,0 R H M3/020				CATEGORIA \ CATEGORY: 3386200.01000	
MATERIAL \ MATERIAL:		TRATTAMENTO TERMICO \ HEAT TREATMENT:		NOTE \ NOTES:	
ESEGUITO DA \ DRAWN BY: RIVIT	DATA:	TRATT. SUPERFICIALE \ SURF. TREATMENT:	Rugosità superficiale generale: General surface roughness:		
CONTROLLATO DA \ CHECKED BY: RIVIT	DATA:	PROFONDITÀ TRATTAMENTO TERMICO (SURF) [mm]: HEAT TREATMENT (SURF) DEPTH [mm]:		NON SCALARE IL DISEGNO DO NOT RESIZE THE DRAW	
APPROVATO DA \ APPROVED BY: RIVIT	DATA:	DUREZZA \ HARDNESS:	FOGLIO \ SHEET: 2 OF 2	FORMATO FOGLIO: SHEET FORMAT: A4	METODO 1 (ISO 128) METHOD 1 (ISO 128) REVISIONE: REVISION:
		PESO \ WEIGHT:	Scale \ SCALE:	CARTIGLIO \ FORMAT Mod.P023_07	



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