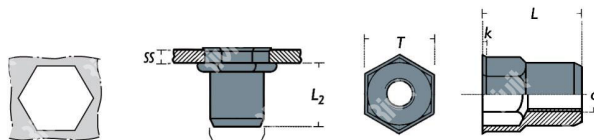


ITEM TECHNICAL CARD



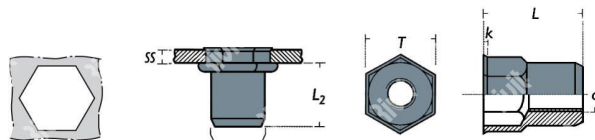
T - head width (mm)	6,0
L2 - shank length after fixing (mm)	5,0 ÷ 5,5
L - rivet nuts lenght (mm)	10,0
k - head thickness (mm)	0,4
grip range (mm)	1,5 ÷ 2,5
axial proof load for thread (N)	3900
max clamping torque (Nm)	1.0
d - rivet nut pitch	M3
hole diameter	5,0
clamping torque for torque force (Nm)	0.4
shearing strength (N)	900
body material	steel

DESCRIZIONE \ DESCRIPTION:		CATEGORIA \ CATEGORY:		3383900.20000	
FREP-Rivsert Steel semihexagonal 4,9mm h.5,0 gr1,5 -2,5 RH					
MATERIAL \ MATERIAL:		TRATTAMENTO TERMICO \ HEAT TREATMENT:		NOTE \ NOTES:	
ESEGUITO DA \ DRAWN BY:	DATA:	TRATT. SUPERFICIALE \ SURF. TREATMENT:	Rugosità superficiale generale:		
RIVIT			General surface roughness:		
CONTROLLATO DA \ CHECKED BY:	DATA:	PROFONDITÀ TRATTAMENTO TERMICO (SURF) [mm]:	NON SCALARE IL DISEGNO		
RIVIT		HEAT TREATMENT (SURF) DEPTH [mm]:	DO NOT RESIZE THE DRAW		
APPROVATO DA \ APPROVED BY:	DATA:	DUREZZA \ HARDNESS:	FOGLIO \ SHEET:	FORMATO FOGLIO:	METODO 1 (ISO 128)
RIVIT			1 OF 2	A4	METHOD 1 (ISO 128)
		PESO \ WEIGHT:	Scale \ SCALE:	CARTIGLIO \ FORMAT	REVISIONE:
				Mod.P023_07	REVISION:



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ITEM TECHNICAL CARD



head type	reduced
shank type	open semi hexagonal

DESCRIZIONE \ DESCRIPTION: FREP-Rivsert Steel semihexagonal 4,9mm h.5,0 gr1,5 -2,5 RH		CATEGORIA \ CATEGORY: 3383900.20000	
MATERIAL \ MATERIAL:		TRATTAMENTO TERMICO \ HEAT TREATMENT:	NOTE \ NOTES:
ESEGUITO DA \ DRAWN BY: RIVIT	DATA:	TRATT. SUPERFICIALE \ SURF. TREATMENT:	Rugosità superficiale generale: General surface roughness:
CONTROLLATO DA \ CHECKED BY: RIVIT	DATA:	PROFONDITÀ TRATTAMENTO TERMICO (SURF) [mm]: HEAT TREATMENT (SURF) DEPTH [mm]:	NON SCALARE IL DISEGNO DO NOT RESIZE THE DRAW
APPROVATO DA \ APPROVED BY: RIVIT	DATA:	DUREZZA \ HARDNESS:	METODO 1 (ISO 128) METHOD 1 (ISO 128)
		PESO \ WEIGHT:	REVISIONE: REVISION:
		FOGLIO \ SHEET: 2 OF 2	CARTIGLIO \ FORMAT Mod.P023_07
		FORMATO FOGLIO: SHEET FORMAT: A4	
		Scale \ SCALE:	



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