

ITEM TECHNICAL CARD



BIM. - HSS-CO 8% AISI M42

model	ST100
H (mm)	44
hole diameter	100,0
speed for use on steel (rev/min)	95
speed for use on stainless steel (rev/min)	47
speed for use on cast iron (rev/min)	52
speed for use on brass (rev/min)	125
speed for use on aluminium (rev/min)	140

DESCRIZIONE \ DESCRIPTION: <b>Sega tazza BI-METAL per lamiera d.100mm</b>				CATEGORIA \ CATEGORY: <b>3061100</b>	
MATERIAL \ MATERIAL:		TRATTAMENTO TERMICO \ HEAT TREATMENT:		NOTE \ NOTES:	
ESEGUITO DA \ DRAWN BY: <b>RIVIT</b>	DATA:	TRATT. SUPERFICIALE \ SURF. TREATMENT:	Rugosità superficiale generale: General surface roughness:		
CONTROLLATO DA \ CHECKED BY: <b>RIVIT</b>	DATA:	PROFONDITÀ TRATTAMENTO TERMICO (SURF) [mm]: HEAT TREATMENT (SURF) DEPTH [mm]:	<b>NON SCALARE IL DISEGNO DO NOT RESIZE THE DRAW</b>		
APPROVATO DA \ APPROVED BY: <b>RIVIT</b>	DATA:	DUREZZA \ HARDNESS:	FOGLIO \ SHEET: <b>1 OF 1</b>	FORMATO FOGLIO: SHEET FORMAT: <b>A4</b>	METODO 1 (ISO 128) METHOD 1 (ISO 128) REVISIONE: REVISION:
		PESO \ WEIGHT:	Scale \ SCALE:	CARTIGLIO \ FORMAT <b>Mod.P023_07</b>	



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& TOOLS**  
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