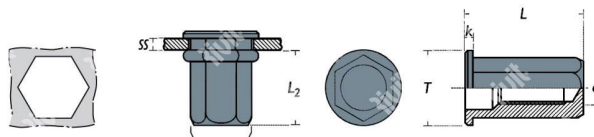




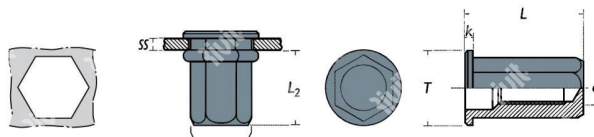
ITEM TECHNICAL CARD




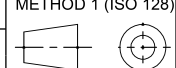
T - head width (mm)	17,0
L2 - shank length after fixing (mm)	24,0 ÷ 25,0
L - rivet nuts lenght (mm)	33,0
k - head thickness (mm)	1,7
grip range (mm)	3,0 ÷ 6,0
axial proof load for thread (N)	32000
max clamping torque (Nm)	50.0
d - rivet nut pitch	M10
hole diameter	13,0
clamping torque for torque force (Nm)	11.0
shearing strength (N)	6500
body material	steel

DESCRIZIONE \ DESCRIPTION:		CATEGORIA \ CATEGORY:		1775300.00100	
SFTE-Close end Rivsert Steel hex.12,97mm h.13,0 gr 3,5-6,0 DH					
MATERIAL \ MATERIAL:		TRATTAMENTO TERMICO \ HEAT TREATMENT:		NOTE \ NOTES:	
ESEGUITO DA \ DRAWN BY:	DATA:	TRATT. SUPERFICIALE \ SURF. TREATMENT:	Rugosità superficiale generale:		
RIVIT			General surface roughness:		
CONTROLLATO DA \ CHECKED BY:	DATA:	PROFONDITÀ TRATTAMENTO TERMICO (SURF) [mm]:	NON SCALARE IL DISEGNO		
RIVIT		HEAT TREATMENT (SURF) DEPTH [mm]:	DO NOT RESIZE THE DRAW		
APPROVATO DA \ APPROVED BY:	DATA:	DUREZZA \ HARDNESS:	FOGLIO \ SHEET:	FORMATO FOGLIO:	METODO 1 (ISO 128)
RIVIT			1 OF 2	A4	METHOD 1 (ISO 128)
		PESO \ WEIGHT:	Scale \ SCALE:	CARTIGLIO \ FORMAT	REVISIONE:
				Mod.P023_07	REVISION:

ITEM TECHNICAL CARD



head type	dome
shank type	closed end hexagonal

DESCRIZIONE \ DESCRIPTION:		CATEGORIA \ CATEGORY:			1775300.00100	
SFTE-Close end Rivsert Steel hex.12,97mm h.13,0 gr 3,5-6,0 DH						
MATERIAL \ MATERIAL:		TRATTAMENTO TERMICO \ HEAT TREATMENT:		NOTE \ NOTES:		
ESEGUITO DA \ DRAWN BY:	DATA:	TRATT. SUPERFICIALE \ SURF. TREATMENT:	Rugosità superficiale generale:			
RIVIT			General surface roughness:			
CONTROLLATO DA \ CHECKED BY:	DATA:	PROFONDITÀ TRATTAMENTO TERMICO (SURF) [mm]:	HEAT TREATMENT (SURF) DEPTH [mm]:		NON SCALARE IL DISEGNO	
RIVIT					DO NOT RESIZE THE DRAW	
APPROVATO DA \ APPROVED BY:	DATA:	DUREZZA \ HARDNESS:	FOGLIO \ SHEET:	FORMATO FOGLIO:	METODO 1 (ISO 128)	REVISIONE:
RIVIT			2 OF 2	A4	METHOD 1 (ISO 128)	REVISION:
		PESO \ WEIGHT:	Scale \ SCALE:	CARTIGLIO \ FORMAT		
				Mod.P023_07		