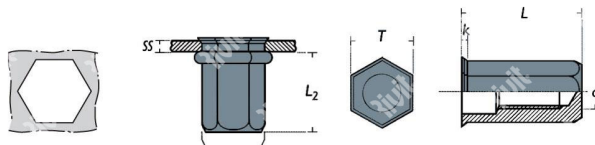


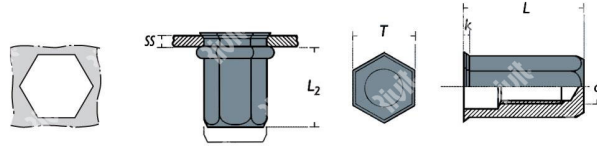
ITEM TECHNICAL CARD




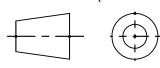
T - head width (mm)	10,0
L2 - shank length after fixing (mm)	16,0 ÷ 16,7
L - rivet nuts lenght (mm)	24,0
k - head thickness (mm)	0,6
grip range (mm)	2,5 ÷ 5,5
axial proof load for thread (N)	16500
max clamping torque (Nm)	15.0
d - rivet nut pitch	M6
hole diameter	9,0
clamping torque for torque force (Nm)	3.5
shearing strength (N)	3000
body material	steel

DESCRIZIONE \ DESCRIPTION: SFRE-Close end Rivsert Steel hex.8,97mm h.9,0 gr2, 5-5,5 RH		CATEGORIA \ CATEGORY: 1773100.00250	
MATERIAL \ MATERIAL:		TRATTAMENTO TERMICO \ HEAT TREATMENT:	
ESEGUITO DA \ DRAWN BY: RIVIT		NOTE \ NOTES:	
DATA:	TRATT. SUPERFICIALE \ SURF. TREATMENT:	Rugosità superficiale generale: General surface roughness:	
CONTROLLATO DA \ CHECKED BY: RIVIT	PROFONDITÀ TRATTAMENTO TERMICO (SURF) [mm]: HEAT TREATMENT (SURF) DEPTH [mm]:	NON SCALARE IL DISEGNO DO NOT RESIZE THE DRAW	
APPROVATO DA \ APPROVED BY: RIVIT	DUREZZA \ HARDNESS:	FOGLIO \ SHEET: 1 OF 2	FORMATO FOGLIO: SHEET FORMAT: A4
	PESO \ WEIGHT:	Scale \ SCALE:	CARTIGLIO \ FORMAT Mod.P023_07
			METODO 1 (ISO 128) METHOD 1 (ISO 128) REVISIONE: REVISION:
		 FASTENERS & TOOLS RIVIT.IT	

ITEM TECHNICAL CARD



head type	reduced
shank type	closed end hexagonal

DESCRIZIONE \ DESCRIPTION:		CATEGORIA \ CATEGORY:			1773100.00250	
SFRE-Close end Rivsert Steel hex.8,97mm h.9,0 gr2, 5-5,5 RH						
MATERIAL \ MATERIAL:		TRATTAMENTO TERMICO \ HEAT TREATMENT:			NOTE \ NOTES:	
ESEGUITO DA \ DRAWN BY:	DATA:	TRATT. SUPERFICIALE \ SURF. TREATMENT:	Rugosità superficiale generale:			
RIVIT			General surface roughness:			
CONTROLLATO DA \ CHECKED BY:	DATA:	PROFONDITÀ TRATTAMENTO TERMICO (SURF) [mm]:	HEAT TREATMENT (SURF) DEPTH [mm]:		NON SCALARE IL DISEGNO	
RIVIT					DO NOT RESIZE THE DRAW	
APPROVATO DA \ APPROVED BY:	DATA:	DUREZZA \ HARDNESS:	FOGLIO \ SHEET:	FORMATO FOGLIO:	METODO 1 (ISO 128)	REVISIONE:
RIVIT			2 OF 2	A4	METHOD 1 (ISO 128)	REVISION:
		PESO \ WEIGHT:	Scale \ SCALE:	CARTIGLIO \ FORMAT		
				Mod.P023_07		