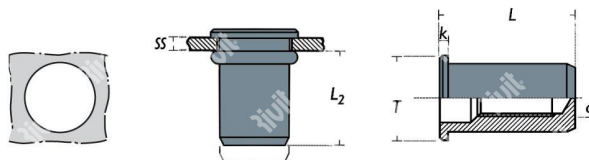

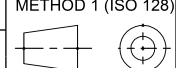



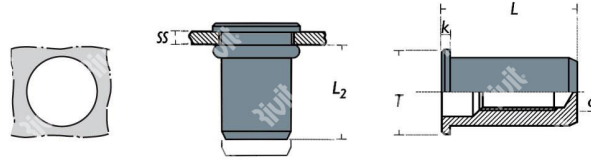
ITEM TECHNICAL CARD



T - head width (mm)	12,0
L2 - shank length after fixing (mm)	14,0 ÷ 14,5
L - rivet nuts length (mm)	21,0
k - head thickness (mm)	1,5
grip range (mm)	4,0 ÷ 6,0
axial proof load for thread (N)	16500
max clamping torque (Nm)	15.0
d - rivet nut pitch	M6
hole diameter	9,0
clamping torque for torque force (Nm)	4.5
shearing strength (N)	3000
body material	steel

DESCRIZIONE \ DESCRIPTION:		CATEGORIA \ CATEGORY:		1771100.03000	
SFTC-Close end Rivsert Steel h.9,0 gr4,0-6,0 DH M6/060					
MATERIAL \ MATERIAL:		TRATTAMENTO TERMICO \ HEAT TREATMENT:		NOTE \ NOTES:	
ESEGUITO DA \ DRAWN BY:	DATA:	TRATT. SUPERFICIALE \ SURF. TREATMENT:	Rugosità superficiale generale:		
RIVIT			General surface roughness:		
CONTROLLATO DA \ CHECKED BY:	DATA:	PROFONDITÀ TRATTAMENTO TERMICO (SURF) [mm]:	NON SCALARE IL DISEGNO		DO NOT RESIZE THE DRAW
RIVIT		HEAT TREATMENT (SURF) DEPTH [mm]:			
APPROVATO DA \ APPROVED BY:	DATA:	DUREZZA \ HARDNESS:	FOGLIO \ SHEET:	FORMATO FOGLIO:	METODO 1 (ISO 128)
RIVIT			1 OF 2	A4	METHOD 1 (ISO 128)
		PESO \ WEIGHT:	Scale \ SCALE:	CARTIGLIO \ FORMAT	REVISIONE:
				Mod.P023_07	REVISION:
					
					

ITEM TECHNICAL CARD



head type	dome
shank type	closed end cylindrical

DESCRIZIONE \ DESCRIPTION: SFTC-Close end Rivsert Steel h.9,0 gr4,0-6,0 DH M6/060				CATEGORIA \ CATEGORY: 1771100.03000	
MATERIALE \ MATERIAL:		TRATTAMENTO TERMICO \ HEAT TREATMENT:		NOTE \ NOTES:	
ESEGUITO DA \ DRAWN BY: RIVIT	DATA:	TRATT. SUPERFICIALE \ SURF. TREATMENT:	Rugosità superficiale generale: General surface roughness:		
CONTROLLATO DA \ CHECKED BY: RIVIT	DATA:	PROFONDITÀ TRATTAMENTO TERMICO (SURF) [mm]: HEAT TREATMENT (SURF) DEPTH [mm]:		NON SCALARE IL DISEGNO DO NOT RESIZE THE DRAW	
APPROVATO DA \ APPROVED BY: RIVIT	DATA:	DUREZZA \ HARDNESS:	FOGLIO \ SHEET: 2 OF 2	FORMATO FOGLIO: SHEET FORMAT: A4	METODO 1 (ISO 128) METHOD 1 (ISO 128) REVISIONE: REVISION:
		PESO \ WEIGHT:	Scale \ SCALE:	CARTIGLIO \ FORMAT Mod.P023_07	



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