

ITEM TECHNICAL CARD



BIM. - HSS-CO 8% AISI M42

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| model | ST102 |
| H (mm) | 44 |
| hole diameter | 102,0 |
| speed for use on steel (rev/min) | 80 |
| speed for use on stainless steel (rev/min) | 40 |
| speed for use on cast iron (rev/min) | 42 |
| speed for use on brass (rev/min) | 105 |
| speed for use on aluminium (rev/min) | 110 |

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|--|-------|--|---|---|---|
| DESCRIZIONE \ DESCRIPTION: Sega tazza BI-METAL per lamiera d.102mm | | | | CATEGORIA \ CATEGORY: 1110000 | |
| MATERIAL \ MATERIAL: | | TRATTAMENTO TERMICO \ HEAT TREATMENT: | | NOTE \ NOTES: | |
| ESEGUITO DA \ DRAWN BY: RIVIT | DATA: | TRATT. SUPERFICIALE \ SURF. TREATMENT: | Rugosità superficiale generale: General surface roughness: | | |
| CONTROLLATO DA \ CHECKED BY: RIVIT | DATA: | PROFONDITÀ TRATTAMENTO TERMICO (SURF) [mm]: HEAT TREATMENT (SURF) DEPTH [mm]: | NON SCALARE IL DISEGNO DO NOT RESIZE THE DRAW | | |
| APPROVATO DA \ APPROVED BY: RIVIT | DATA: | DUREZZA \ HARDNESS: | FOGLIO \ SHEET: 1 OF 1 | FORMATO FOGLIO: SHEET FORMAT: A4 | METODO 1 (ISO 128) METHOD 1 (ISO 128) REVISIONE: REVISION: |
| | | PESO \ WEIGHT: | Scale \ SCALE: | CARTIGLIO \ FORMAT Mod.P023_07 | |



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