

ITEM TECHNICAL CARD



BIM. - HSS-CO 8% AISI M42

model	ST102
H (mm)	44
hole diameter	102,0
speed for use on steel (rev/min)	80
speed for use on stainless steel (rev/min)	40
speed for use on cast iron (rev/min)	42
speed for use on brass (rev/min)	105
speed for use on aluminium (rev/min)	110

DESCRIZIONE \ DESCRIPTION: Sega tazza BI-METAL per lamiera d.102mm				CATEGORIA \ CATEGORY: 1110000	
MATERIAL \ MATERIAL:		TRATTAMENTO TERMICO \ HEAT TREATMENT:		NOTE \ NOTES:	
ESEGUITO DA \ DRAWN BY: RIVIT	DATA:	TRATT. SUPERFICIALE \ SURF. TREATMENT:	Rugosità superficiale generale: General surface roughness:		
CONTROLLATO DA \ CHECKED BY: RIVIT	DATA:	PROFONDITÀ TRATTAMENTO TERMICO (SURF) [mm]: HEAT TREATMENT (SURF) DEPTH [mm]:	NON SCALARE IL DISEGNO DO NOT RESIZE THE DRAW		
APPROVATO DA \ APPROVED BY: RIVIT	DATA:	DUREZZA \ HARDNESS:	FOGLIO \ SHEET: 1 OF 1	FORMATO FOGLIO: SHEET FORMAT: A4	METODO 1 (ISO 128) METHOD 1 (ISO 128) REVISIONE: REVISION:
		PESO \ WEIGHT:	Scale \ SCALE:	CARTIGLIO \ FORMAT Mod.P023_07	



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