



ITEM TECHNICAL CARD



BIM. - HSS-CO 8% AISI M42

model	ST098
H (mm)	44
hole diameter	98,0
speed for use on steel (rev/min)	95
speed for use on stainless steel (rev/min)	47
speed for use on cast iron (rev/min)	52
speed for use on brass (rev/min)	125
speed for use on aluminium (rev/min)	140

DESCRIZIONE \ DESCRIPTION: Holesaw HSS-Bi-Metal Variable Pitch 98mm d.98				CATEGORIA \ CATEGORY:		1063500		
MATERIAL \ MATERIAL:		TRATTAMENTO TERMICO \ HEAT TREATMENT:		NOTE \ NOTES:		 FASTENERS & TOOLS  RIVIT.IT		
ESEGUITO DA \ DRAWN BY: RIVIT	DATA:	TRATT. SUPERFICIALE \ SURF. TREATMENT:	Rugosità superficiale generale: General surface roughness:					
CONTROLLATO DA \ CHECKED BY: RIVIT	DATA:	PROFONDITÀ TRATTAMENTO TERMICO (SURF) [mm]: HEAT TREATMENT (SURF) DEPTH [mm]:	NON SCALARE IL DISEGNO DO NOT RESIZE THE DRAW					
APPROVATO DA \ APPROVED BY: RIVIT	DATA:	DUREZZA \ HARDNESS:	FOGLIO \ SHEET: 1 OF 1	FORMATO FOGLIO: SHEET FORMAT: A4	METODO 1 (ISO 128) METHOD 1 (ISO 128)			REVISIONE: REVISION:
		PESO \ WEIGHT:	Scale \ SCALE:	CARTIGLIO \ FORMAT Mod.P023_07	