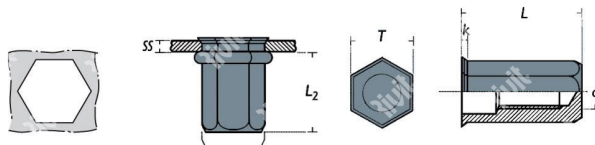

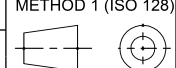



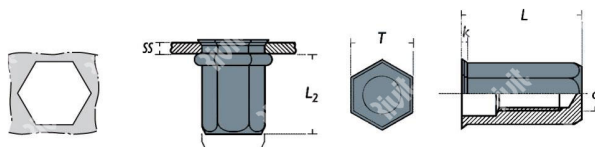
ITEM TECHNICAL CARD





T - head width (mm)	10,0
L2 - shank length after fixing (mm)	16,0 ÷ 16,7
L - rivet nuts lenght (mm)	21,0
k - head thickness (mm)	0,6
grip range (mm)	0,5 ÷ 3,0
axial proof load for thread (N)	16500
max clamping torque (Nm)	15.0
d - rivet nut pitch	M6
hole diameter	9,0
clamping torque for torque force (Nm)	3.5
shearing strength (N)	3000
body material	steel

DESCRIZIONE \ DESCRIPTION:		CATEGORIA \ CATEGORY:		0324800.00250	
SFRE-Close end Rivsert Steel hex.8,97mm h.9,0 gr0,5-3,0 RH					
MATERIAL \ MATERIAL:		TRATTAMENTO TERMICO \ HEAT TREATMENT:		NOTE \ NOTES:	
ESEGUITO DA \ DRAWN BY:	DATA:	TRATT. SUPERFICIALE \ SURF. TREATMENT:	Rugosità superficiale generale:		
<b>RIVIT</b>			General surface roughness:		
CONTROLLATO DA \ CHECKED BY:	DATA:	PROFONDITÀ TRATTAMENTO TERMICO (SURF) [mm]:	<b>NON SCALARE IL DISEGNO</b>		<b>DO NOT RESIZE THE DRAW</b>
<b>RIVIT</b>		HEAT TREATMENT (SURF) DEPTH [mm]:			
APPROVATO DA \ APPROVED BY:	DATA:	DUREZZA \ HARDNESS:	FOGLIO \ SHEET:	FORMATO FOGLIO:	METODO 1 (ISO 128)
<b>RIVIT</b>			<b>1 OF 2</b>	<b>A4</b>	METHOD 1 (ISO 128)
		PESO \ WEIGHT:	Scale \ SCALE:	CARTIGLIO \ FORMAT	REVISIONE:
				<b>Mod.P023_07</b>	REVISION:
					
					

ITEM TECHNICAL CARD



head type	reduced
shank type	closed end hexagonal

DESCRIZIONE \ DESCRIPTION:		CATEGORIA \ CATEGORY:		0324800.00250	
SFRE-Close end Rivsert Steel hex.8,97mm h.9,0 gr0,5-3,0 RH					
MATERIAL \ MATERIAL:		TRATTAMENTO TERMICO \ HEAT TREATMENT:		NOTE \ NOTES:	
ESEGUITO DA \ DRAWN BY:	DATA:	TRATT. SUPERFICIALE \ SURF. TREATMENT:	Rugosità superficiale generale:		
<b>RIVIT</b>			General surface roughness:		
CONTROLLATO DA \ CHECKED BY:	DATA:	PROFONDITÀ TRATTAMENTO TERMICO (SURF) [mm]:	NON SCALARE IL DISEGNO		
<b>RIVIT</b>		HEAT TREATMENT (SURF) DEPTH [mm]:	DO NOT RESIZE THE DRAW		
APPROVATO DA \ APPROVED BY:	DATA:	DUREZZA \ HARDNESS:	FOGLIO \ SHEET:	FORMATO FOGLIO:	METODO 1 (ISO 128)
<b>RIVIT</b>			<b>2 OF 2</b>	<b>A4</b>	METHOD 1 (ISO 128)
		PESO \ WEIGHT:	Scale \ SCALE:	CARTIGLIO \ FORMAT	REVISIONE:
				<b>Mod.P023_07</b>	REVISION: