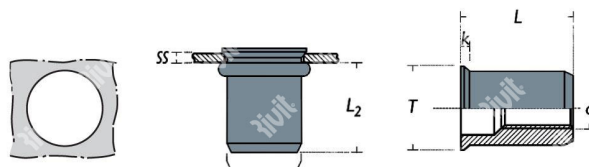


ITEM TECHNICAL CARD



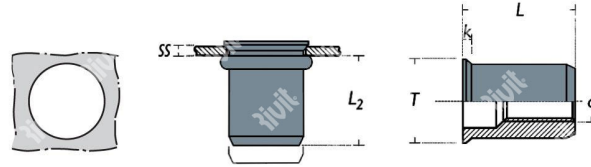
T - head width (mm)	17,0
L2 - shank length after fixing (mm)	13,5 ÷ 14,5
L - rivet nuts lenght (mm)	21,5
k - head thickness (mm)	0,7
grip range (mm)	1,0 ÷ 3,5
axial proof load for thread (N)	34000
max clamping torque (Nm)	70.0
d - rivet nut pitch	M12
hole diameter	15,0
clamping torque for torque force (Nm)	24.0
shearing strength (N)	6500
body material	steel

DESCRIZIONE \ DESCRIPTION: FRC-Rivsert Steel h.15,0 gr1,0-3,5 RH M12/035				CATEGORIA \ CATEGORY: 0308200.00100	
MATERIAL \ MATERIAL:		TRATTAMENTO TERMICO \ HEAT TREATMENT:		NOTE \ NOTES:	
ESEGUITO DA \ DRAWN BY: RIVIT	DATA:	TRATT. SUPERFICIALE \ SURF. TREATMENT:	Rugosità superficiale generale: General surface roughness:	NON SCALARE IL DISEGNO DO NOT RESIZE THE DRAW	
CONTROLLATO DA \ CHECKED BY: RIVIT	DATA:	PROFONDITÀ TRATTAMENTO TERMICO (SURF) [mm]: HEAT TREATMENT (SURF) DEPTH [mm]:			
APPROVATO DA \ APPROVED BY: RIVIT	DATA:	DUREZZA \ HARDNESS:	FOGLIO \ SHEET: 1 OF 2	FORMATO FOGLIO: SHEET FORMAT: A4	METODO 1 (ISO 128) METHOD 1 (ISO 128)
		PESO \ WEIGHT:	Scale \ SCALE:	CARTIGLIO \ FORMAT Mod.P023_07	REVISIONE: REVISION:



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ITEM TECHNICAL CARD



head type	reduced
shank type	open cylindrical

DESCRIZIONE \ DESCRIPTION: FRC-Rivsert Steel h.15,0 gr1,0-3,5 RH M12/035				CATEGORIA \ CATEGORY: 0308200.00100	
MATERIALE \ MATERIAL:		TRATTAMENTO TERMICO \ HEAT TREATMENT:		NOTE \ NOTES:	
ESEGUITO DA \ DRAWN BY: RIVIT	DATA:	TRATT. SUPERFICIALE \ SURF. TREATMENT:	Rugosità superficiale generale: General surface roughness:		
CONTROLLATO DA \ CHECKED BY: RIVIT	DATA:	PROFONDITÀ TRATTAMENTO TERMICO (SURF) [mm]: HEAT TREATMENT (SURF) DEPTH [mm]:		NON SCALARE IL DISEGNO DO NOT RESIZE THE DRAW	
APPROVATO DA \ APPROVED BY: RIVIT	DATA:	DUREZZA \ HARDNESS:	FOGLIO \ SHEET: 2 OF 2	FORMATO FOGLIO: SHEET FORMAT: A4	METODO 1 (ISO 128) METHOD 1 (ISO 128)
		PESO \ WEIGHT:	Scale \ SCALE:	CARTIGLIO \ FORMAT Mod.P023_07	REVISIONE: REVISION:



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