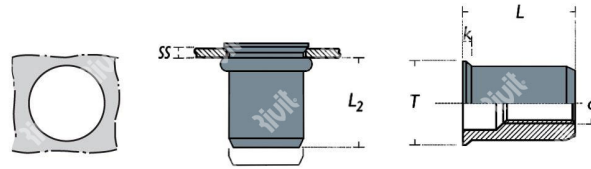


ITEM TECHNICAL CARD



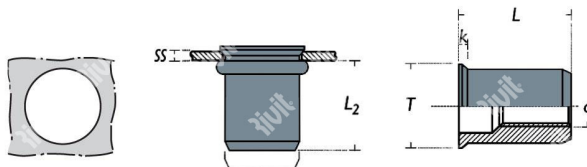
| | |
|---------------------------------------|-----------|
| T - head width (mm) | 10,0 |
| L2 - shank length after fixing (mm) | 8,5 ÷ 9,5 |
| L - rivet nuts lenght (mm) | 17,0 |
| k - head thickness (mm) | 0,6 |
| grip range (mm) | 2,5 ÷ 5,0 |
| axial proof load for thread (N) | 16500 |
| max clamping torque (Nm) | 15.0 |
| d - rivet nut pitch | M6 |
| hole diameter | 9,0 |
| clamping torque for torque force (Nm) | 3.5 |
| shearing strength (N) | 3000 |
| body material | steel |

| | | | | | |
|--|-------|--|---|---|---|
| DESCRIZIONE \ DESCRIPTION: FRC-Rivsert Steel h.9,0 gr2,5-5,0 RH M6/050 | | | | CATEGORIA \ CATEGORY: 0307500.04000 | |
| MATERIAL \ MATERIAL: | | TRATTAMENTO TERMICO \ HEAT TREATMENT: | | NOTE \ NOTES: | |
| ESEGUITO DA \ DRAWN BY: RIVIT | DATA: | TRATT. SUPERFICIALE \ SURF. TREATMENT: | Rugosità superficiale generale: General surface roughness: | | |
| CONTROLLATO DA \ CHECKED BY: RIVIT | DATA: | PROFONDITÀ TRATTAMENTO TERMICO (SURF) [mm]: HEAT TREATMENT (SURF) DEPTH [mm]: | NON SCALARE IL DISEGNO DO NOT RESIZE THE DRAW | | |
| APPROVATO DA \ APPROVED BY: RIVIT | DATA: | DUREZZA \ HARDNESS: | FOGLIO \ SHEET: 1 OF 2 | FORMATO FOGLIO: SHEET FORMAT: A4 | METODO 1 (ISO 128) METHOD 1 (ISO 128) REVISIONE: REVISION: |
| | | PESO \ WEIGHT: | Scale \ SCALE: | CARTIGLIO \ FORMAT Mod.P023_07 | |



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ITEM TECHNICAL CARD



head type

reduced

shank type

open cylindrical

| | | | | | |
|--|-------|--|---|--|---|
| DESCRIZIONE \ DESCRIPTION: FRC-Rivsert Steel h.9,0 gr2,5-5,0 RH M6/050 | | | | CATEGORIA \ CATEGORY: 0307500.04000 | |
| MATERIALE \ MATERIAL: | | TRATTAMENTO TERMICO \ HEAT TREATMENT: | | NOTE \ NOTES: | |
| ESEGUITO DA \ DRAWN BY: RIVIT | DATA: | TRATT. SUPERFICIALE \ SURF. TREATMENT: | Rugosità superficiale generale: General surface roughness: | | |
| CONTROLLATO DA \ CHECKED BY: RIVIT | DATA: | PROFONDITÀ TRATTAMENTO TERMICO (SURF) [mm]: HEAT TREATMENT (SURF) DEPTH [mm]: | | NON SCALARE IL DISEGNO DO NOT RESIZE THE DRAW | |
| APPROVATO DA \ APPROVED BY: RIVIT | DATA: | DUREZZA \ HARDNESS: | FOGLIO \ SHEET: 2 OF 2 | FORMATO FOGLIO: SHEET FORMAT: A4 | METODO 1 (ISO 128) METHOD 1 (ISO 128) REVISIONE: REVISION: |
| | | PESO \ WEIGHT: | Scale \ SCALE: | CARTIGLIO \ FORMAT Mod.P023_07 | |



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