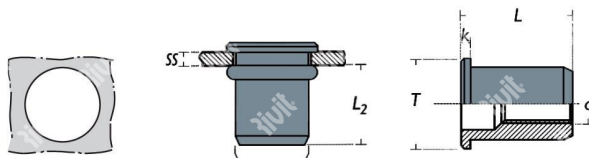


ITEM TECHNICAL CARD



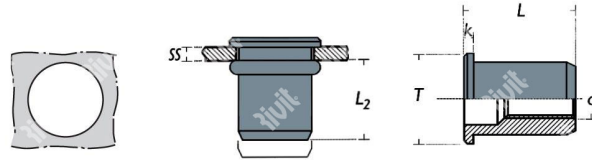
T - head width (mm)	12,0
L2 - shank length after fixing (mm)	7,6 ÷ 8,2
L - rivet nuts lenght (mm)	18,0
k - head thickness (mm)	1,5
grip range (mm)	3,0 ÷ 5,5
axial proof load for thread (N)	16500
max clamping torque (Nm)	15.0
d - rivet nut pitch	M6
hole diameter	9,0
clamping torque for torque force (Nm)	4.5
shearing strength (N)	3000
body material	steel

DESCRIZIONE \ DESCRIPTION: FTC-Rivsert Steel h.9,0 gr4,0-5,5 DH M6/055				CATEGORIA \ CATEGORY: 0301100.03000	
MATERIAL \ MATERIAL:		TRATTAMENTO TERMICO \ HEAT TREATMENT:		NOTE \ NOTES:	
ESEGUITO DA \ DRAWN BY: RIVIT	DATA:	TRATT. SUPERFICIALE \ SURF. TREATMENT:	Rugosità superficiale generale: General surface roughness:	NON SCALARE IL DISEGNO DO NOT RESIZE THE DRAW	
CONTROLLATO DA \ CHECKED BY: RIVIT	DATA:	PROFONDITÀ TRATTAMENTO TERMICO (SURF) [mm]: HEAT TREATMENT (SURF) DEPTH [mm]:			
APPROVATO DA \ APPROVED BY: RIVIT	DATA:	DUREZZA \ HARDNESS:	FOGLIO \ SHEET: 1 OF 2	FORMATO FOGLIO: SHEET FORMAT: A4	METODO 1 (ISO 128) METHOD 1 (ISO 128)
		PESO \ WEIGHT:	Scale \ SCALE:	CARTIGLIO \ FORMAT Mod.P023_07	REVISIONE: REVISION:



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ITEM TECHNICAL CARD



head type

dome

shank type

open cylindrical

DESCRIZIONE \ DESCRIPTION: FTC-Rivsert Steel h.9,0 gr4,0-5,5 DH M6/055				CATEGORIA \ CATEGORY: 0301100.03000	
MATERIAL \ MATERIAL:		TRATTAMENTO TERMICO \ HEAT TREATMENT:		NOTE \ NOTES:	
ESEGUITO DA \ DRAWN BY: RIVIT	DATA:	TRATT. SUPERFICIALE \ SURF. TREATMENT:	Rugosità superficiale generale: General surface roughness:		
CONTROLLATO DA \ CHECKED BY: RIVIT	DATA:	PROFONDITÀ TRATTAMENTO TERMICO (SURF) [mm]: HEAT TREATMENT (SURF) DEPTH [mm]:		NON SCALARE IL DISEGNO DO NOT RESIZE THE DRAW	
APPROVATO DA \ APPROVED BY: RIVIT	DATA:	DUREZZA \ HARDNESS:	FOGLIO \ SHEET: 2 OF 2	FORMATO FOGLIO: SHEET FORMAT: A4	METODO 1 (ISO 128) METHOD 1 (ISO 128) REVISIONE: REVISION:
		PESO \ WEIGHT:	Scale \ SCALE:	CARTIGLIO \ FORMAT Mod.P023_07	



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