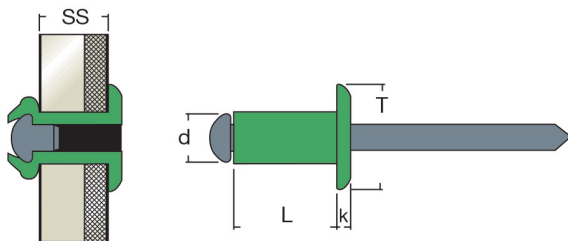
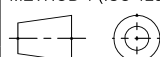


## ITEM TECHNICAL CARD



|                         |             |
|-------------------------|-------------|
| hole diameter (mm)      | 5,0         |
| d - rivet diameter      | 4,8         |
| T - head width (mm)     | 9,5         |
| L - rivet length (mm)   | 22,0        |
| k - head thickness (mm) | 1,1         |
| shear strength (N)      | 2000        |
| tensile strength (N)    | 2500        |
| grip range (mm)         | 15,0 ÷ 17,0 |
| body material           | aluminium   |
| mandrel material        | steel       |
| head type               | dome        |

|                                       |       |                                                                                  |                |                                                               |                                                  |                                                                                       |                         |  |
|---------------------------------------|-------|----------------------------------------------------------------------------------|----------------|---------------------------------------------------------------|--------------------------------------------------|---------------------------------------------------------------------------------------|-------------------------|--|
| DESCRIZIONE \ DESCRIPTION:            |       |                                                                                  |                |                                                               | CATEGORIA \ CATEGORY:                            |                                                                                       | 0006200.00250           |  |
| AFT-Blind rivet Alu/Steel DH 4,8x22,0 |       |                                                                                  |                |                                                               |                                                  |                                                                                       |                         |  |
| MATERIAL \ MATERIAL:                  |       | TRATTAMENTO TERMICO \ HEAT TREATMENT:                                            |                |                                                               |                                                  | NOTE \ NOTES:                                                                         |                         |  |
| ESEGUITO DA \ DRAWN BY:               | DATA: | TRATT. SUPERFICIALE\ SURF. TREATMENT:                                            |                | Rugosità superficiale generale:<br>General surface roughness: |                                                  |                                                                                       |                         |  |
| RIVIT                                 |       |                                                                                  |                |                                                               |                                                  |                                                                                       |                         |  |
| CONTROLLATO DA \ CHECKED BY:          | DATA: | PROFONDITÀ TRATTAMENTO TERMICO (SURF) [mm]:<br>HEAT TREATMENT (SURF) DEPTH [mm]: |                |                                                               | NON SCALARE IL DISEGNO<br>DO NOT RESIZE THE DRAW |                                                                                       |                         |  |
| RIVIT                                 |       |                                                                                  |                |                                                               |                                                  |                                                                                       |                         |  |
| APPROVATO DA \ APPROVED BY:           | DATA: | DUREZZA \ HARDNESS:                                                              | FOGLIO\ SHEET: | FORMATO FOGLIO:                                               | A4                                               | METODO 1 (ISO 128)<br>METHOD 1 (ISO 128)                                              | REVISIONE:<br>REVISION: |  |
| RIVIT                                 |       |                                                                                  | 1 OF 1         | SHEET FORMAT:                                                 |                                                  |                                                                                       |                         |  |
|                                       |       | PESO \ WEIGHT:                                                                   | Scale \ SCALE: | CARTIGLIO \ FORMAT                                            |                                                  |  |                         |  |
|                                       |       |                                                                                  |                | Mod.P023_07                                                   |                                                  |                                                                                       |                         |  |

  
  
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